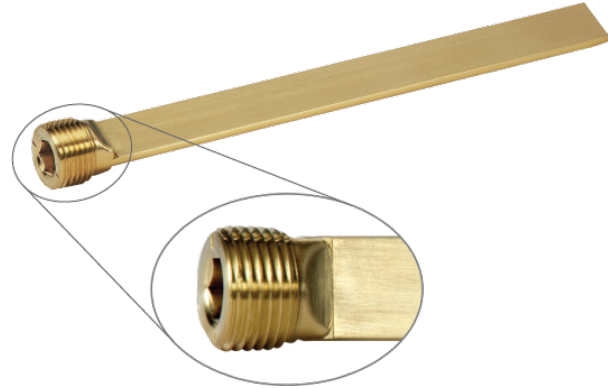


Straight Brass Baffles - NPT

Features

- Flush-seal type (7/8 taper) brass pipe plugs standard
- Solid brass solderless joint allows for 300% more wrenching torque
- Extra deep socket is stronger and will not strip out
- Baffles with stainless plugs available upon request



U Inch

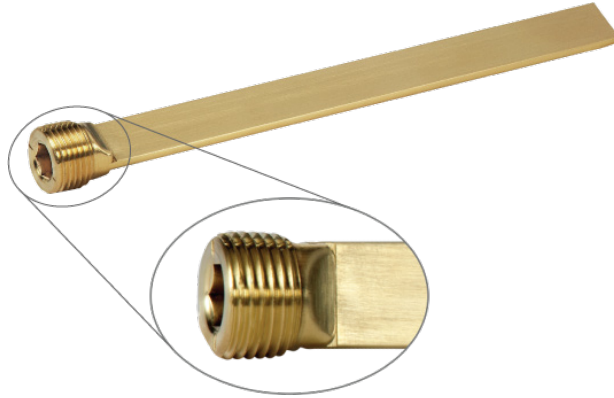
ITEM NO.	PLUG SIZE (NPT)	BLADE WIDTH (-.005")	BLADE THICKNESS	DRILL SIZE	OVERALL LENGTH
BB-062-4	1/16-27	1/4	0.057	1/4	4
BB-062-8	1/16-27	1/4	0.057	1/4	8
BB-062-12	1/16-27	1/4	0.057	1/4	12
BB-125-4	1/8-27	5/16	0.057	5/16	4
BB-125-8	1/8-27	5/16	0.057	5/16	8
BB-125-12	1/8-27	5/16	0.057	5/16	12
BB-250-5	1/4-18	7/16	0.085	7/16	5
BB-250-10	1/4-18	7/16	0.085	7/16	10
BB-250-15	1/4-18	7/16	0.085	7/16	15
BB-375-6	3/8-18	9/16	0.093	9/16	6
BB-375-12	3/8-18	9/16	0.093	9/16	12
BB-375-18	3/8-18	9/16	0.093	9/16	18
BB-500-8	1/2-14	11/16	0.093	11/16	8
BB-500-16	1/2-14	11/16	0.093	11/16	16
BB-750-12	3/4-14	15/16	0.093	15/16	12
BB-750-900-12	3/4-14	29/32	0.093	29/32	12
BB-750-900-20	3/4-14	29/32	0.093	29/32	20
BB-750-20	3/4-14	15/16	0.093	15/16	20
BB-1000-16	1-11½	1-1/8	0.093	1-1/8	16
BB-1000-24	1-11½	1-1/8	0.093	1-1/8	24
BB-1250-16	1 1/4-11 1/2	1-31/64	0.093	1-31/64	16
BB-1250-24	1 1/4-11 1/2	1-31/64	0.093	1-31/64	24



Straight Brass Baffles - BSPT

Features

- Flush-seal type (7/8 taper) brass pipe plugs standard
- Solid brass solderless joint allows for 300% more wrenching torque
- Extra deep socket is stronger and will not strip out
- Baffles with stainless plugs available upon request



U Inch / Metric

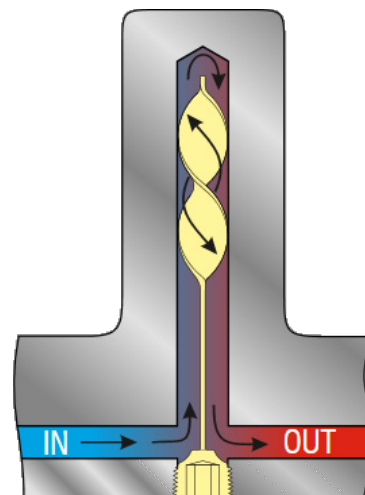
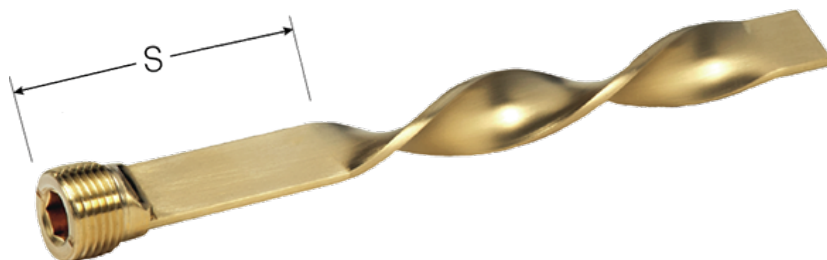
ITEM NO.	PLUG SIZE (BSPT)	BLADE WIDTH (-.005")	BLADE THICKNESS	DRILL DIA (MM)	OVERALL LENGTH
BB-125-4-BSP	1/8-28	7.92	0.057	8.5	4
BB-125-8-BSP	1/8-28	7.92	0.057	8.5	8
BB-125-12-BSP	1/8-28	7.92	0.057	8.5	12
BB-250-5-BSP	1/4-19	10.71	0.085	11	5
BB-250-10-BSP	1/4-19	10.71	0.085	11	10
BB-250-15-BSP	1/4-19	10.71	0.085	11	15
BB-375-6-BSP	3/8-19	14.29	0.093	14.5	6
BB-375-12-BSP	3/8-19	14.29	0.093	14.5	12
BB-375-18-BSP	3/8-19	14.29	0.093	14.5	18
BB-500-8-BSP	1/2-14	17.46	0.093	18	8
BB-500-16-BSP	1/2-14	17.46	0.093	18	16
BB-750-12-BSP	3/4-14	23	0.093	23.5	12
BB-750-20-BSP	3/4-14	23	0.093	23.5	20
BB-1000-16-BSP	1-11	28.58	0.093	29	16
BB-1000-24-BSP	1-11	28.58	0.093	29	24



Spiral Brass Baffles - NPT

Features

- Lengthens the cooling path with up to 11% greater flow rate
- Flush-seal type (7/8 taper) brass pipe plugs standard
- Solid brass solderless joint allows for 300% more wrenching torque
- Extra deep socket is stronger, and will not strip out
- Blade width tolerance is $-.005"/>-.010$ "
- Special straight lengths (S) available upon request


U Inch

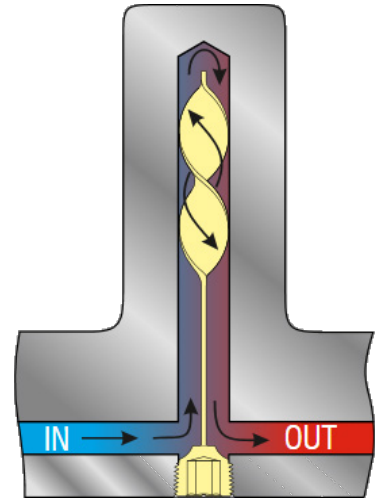
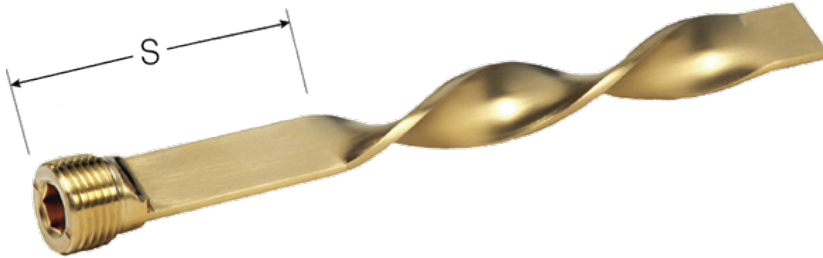
ITEM NO.	PLUG SIZE (NPT)	BLADE WIDTH (-.005")	BLADE THICKNESS	DRILL DIA	STRAIGHT LENGTH S	OVERALL LENGTH
SB-062-4	1/16-27	1/4	0.057	1/4	2	4
SB-062-8	1/16-27	1/4	0.057	1/4	4	8
SB-062-12	1/16-27	1/4	0.057	1/4	6	12
SB-125-4	1/8-27	5/16	0.057	5/16	2	4
SB-125-8	1/8-27	5/16	0.057	5/16	4	8
SB-125-12	1/8-27	5/16	0.057	5/16	6	12
SB-250-5	1/4-18	7/16	0.085	7/16	2	5
SB-250-10	1/4-18	7/16	0.085	7/16	4	10
SB-250-15	1/4-18	7/16	0.085	7/16	6	15
SB-375-6	3/8-18	9/16	0.093	9/16	2	6
SB-375-12	3/8-18	9/16	0.093	9/16	4	12
SB-375-18	3/8-18	9/16	0.093	9/16	6	18
SB-500-8	1/2-14	11/16	0.093	11/16	3	8
SB-500-16	1/2-14	11/16	0.093	11/16	5	16
SB-750-12	3/4-14	15/16	0.093	15/16	4	12
SB-750-900-12	3/4-14	29/32	0.093	29/32	4	12
SB-750-900-20	3/4-14	29/32	0.093	29/32	6	20
SB-750-20	3/4-14	15/16	0.093	15/16	6	20
SB-1000-16	1-11½	1-1/8	0.093	1-1/8	5	16
SB-1000-24	1-11½	1-1/8	0.093	1-1/8	8	24
SB-1250-16	1 1/4-11 1/2	1-31/64	0.093	1-31/64	5	16
SB-1250-24	1 1/4-11 1/2	1-31/64	0.093	1-31/64	8	24



Spiral Brass Baffles - BSPT

Features

- Lengthens the cooling path with up to 11% greater flow rate
- Flush-seal type (7/8 taper) brass pipe plugs standard
- Solid brass solderless joint allows for 300% more wrenching torque
- Extra deep socket is stronger, and will not strip out
- Blade width tolerance is $\pm .005"/\pm .010"$
- Special straight lengths (S) available upon request


U Inch / Metric

ITEM NO.	PLUG SIZE (BSPT)	BLADE WIDTH ($\pm .005"$)	BLADE THICKNESS	DRILL DIA (MM)	STRAIGHT LENGTH S	OVERALL LENGTH
SB-125-4-BSP	1/8-28	7.92	0.057	8.5	2	4
SB-125-8-BSP	1/8-28	7.92	0.057	8.5	4	8
SB-125-12-BSP	1/8-28	7.92	0.057	8.5	6	12
SB-250-5-BSP	1/4-19	10.71	0.085	11	2	5
SB-250-10-BSP	1/4-19	10.71	0.085	11	4	10
SB-250-15-BSP	1/4-19	10.71	0.085	11	6	15
SB-375-6-BSP	3/8-19	14.29	0.093	14.5	2	6
SB-375-12-BSP	3/8-19	14.29	0.093	14.5	4	12
SB-375-18-BSP	3/8-19	14.29	0.093	14.5	6	18
SB-500-8-BSP	1/2-14	17.46	0.093	18	3	8
SB-500-16-BSP	1/2-14	17.46	0.093	18	5	16
SB-750-12-BSP	3/4-14	23	0.093	23.5	4	12
SB-750-20-BSP	3/4-14	23	0.093	23.5	6	20
SB-1000-16-BSP	1-11	28.58	0.093	29	5	16
SB-1000-24-BSP	1-11	28.58	0.093	29	8	24



Brass Blade Stock

Features

- Same tolerances as PCS straight and Spiral baffles
- Standard length of 36"
- Blade width tolerance is $-.005"/-.010"$
- Longer lengths available



U Inch

ITEM NO.	BLADE WIDTH (-.005)	BLADE THICKNESS	PLUG SIZE
BBS-25	1/4	0.057	1/16
BBS-31	5/16	0.057	1/8
BBS-43	7/16	0.085	1/4
BBS-56	9/16	0.093	3/8
BBS-68	11/16	0.093	1/2
BBS-71	15/16	0.093	3/4
BBS-93	29/32	0.093	3/4
BBS-112	1-1/8	0.093	1

Economical Baffle

Features

- Economical and inexpensive way to baffle long waterlines
- Divert the flow of water or coolant
- Allows for machined waterlines to be separated into multiple channels
- Brass construction
- Special design prevents turning
- Standard length of 48"



U Inch

ITEM NO.	PIPE THREAD	DRILL SIZE
FB500-48	1/2 -14	11/16
FB750-48	3/4 -14	15/16
FB1000-48	1 - 11½	1-1/8

